Claims 1-104: -- CANCELLED--

105. A substrate with a surface, said surface comprising at least two predefined regions at known locations of said surface, said predefined regions of said surface comprising groups of oligonucleotide molecules of known sequence within said predefined regions and differing in monomer sequence from groups of oligonucleotides in another predefined region, the oligonucleotide molecules covalently attached to said surface, and said predefined regions each occupying an area of less than about 0.01 cm².

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106. -- CANCELLED--

- 107. The substrate recited in claim 105 wherein said area is less than 10000 $\mu\mathrm{m}^2$.
- 108. The substrate recited in claim 105 wherein said area is less than about 100 $\mu\mathrm{m}^2$.
- 109. (Amended) The substrate recited in claims 105, 107, or 108 wherein said groups of oligonucleotides are at least 50% pure within said predefined regions.
- 110. (Amended) A substrate with a surface comprising 10³ or more groups of oligonucleotides with different, known sequences covalently attached to the surface in predefined regions.
- 111. (Amended) The substrate as recited in claim 110 wherein said substrate comprises 10⁴ or more different groups of oligonucleotides [molecules] with known sequences covalently coupled to predefined regions of said substrate.
- 112. (Amended) The substrate as recited in claim 110 wherein said substrate comprises 10⁵ or more different groups of oligonucleotides with known sequences in predefined regions.
- 113. (Amended) The substrate as recited in claim 110 wherein said substrate comprises 10⁶ or more different groups of oligonucleotides with known sequences in predefined regions.

- 114. (Amended) The substrate as recited in claim 110 wherein said groups of oligonucleotides are at least 50% pure within said predefined regions.
- 115. (Amended) The substrate as recited in claim 110 wherein the groups of oligonucleotides are attached to the surface by a linker.

116. -- CANCELLED--

- 117. An array of more than 500 different groups of oligonucleotide molecules with known sequences covalently coupled to a surface of a substrate, said groups of oligonucleotide molecules each in predefined regions and differing from other groups of oligonucleotide molecules in monomer sequence, each of said predefined regions being an area of less than about 0.01 cm² and each predefined region comprising oligonucleotides of known sequence.
- 118. The array as recited in claim 117 wherein said area is less than 10,000 microns².
- 119. (Amended) The array as recited in claim 117 comprising more than 1000 groups of oligonucleotides of known sequences.
- 120. The array as recited in claim 117 made by the process of:

 exposing a first region of said substrate to light to
 remove photoremovable groups from nucleic acids in said first region, and not
 exposing a second region of said surface to light;

covalently coupling a first nucleotide to said nucleic acids on said part of said substrate exposed to light, said first nucleotide covalently coupled to said photoremovable group;

exposing a part of said first region of said substrate to light, and not exposing another part of said first region of said substrate to light to remove said photoremovable groups;

covalently coupling a second nucleotide to said part of said first region exposed to light; and

repeating said steps of exposing said substrate to light and covalently coupling nucleotides until said more than 500 nucleotides are formed on said surface.